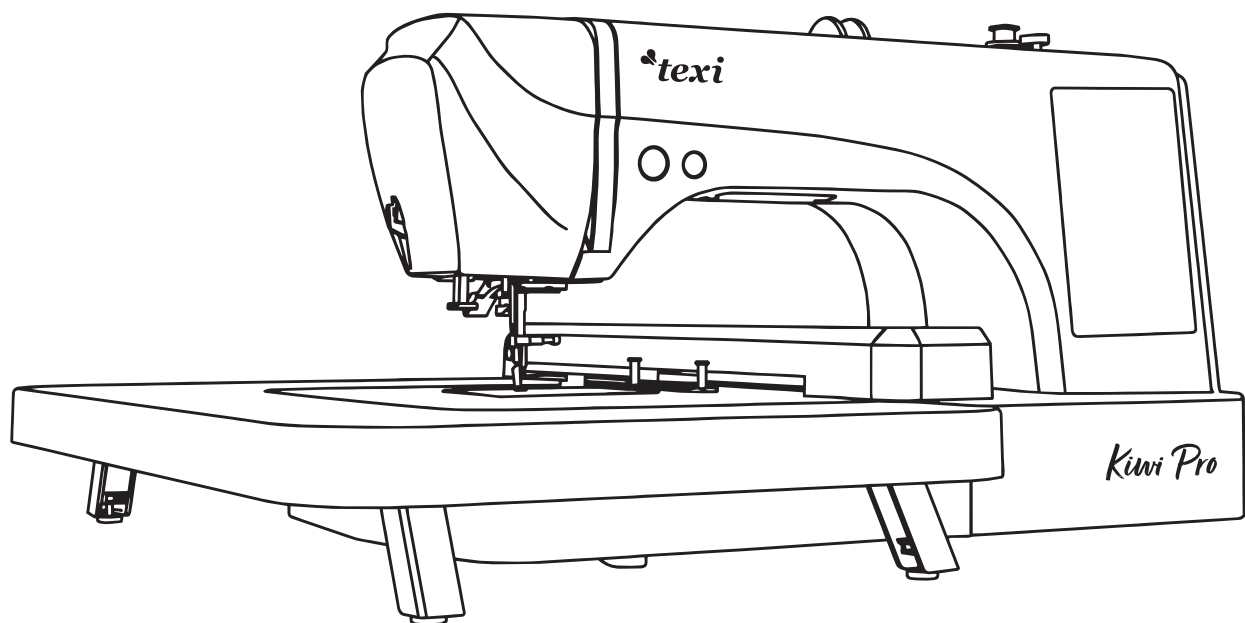


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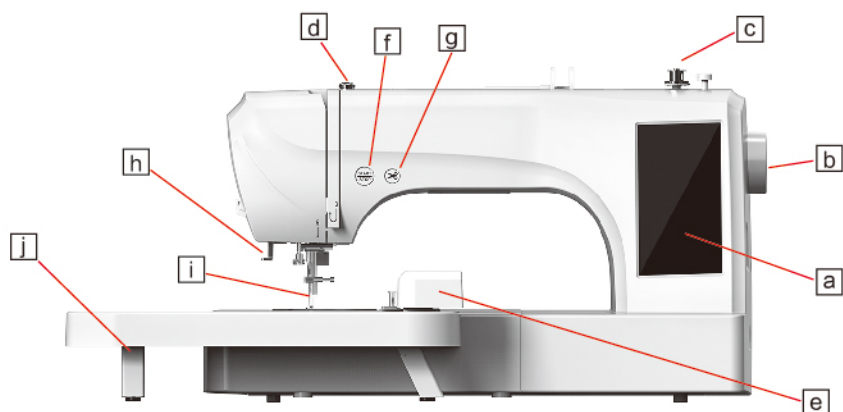


CONTENTS

1. Function introduction	01
2. Threading the needle.....	03
3. Bobbin winding and installation	05
4. Embroidery	07
5. USB input	13
6. Adding machine oil.....	15
7. Troubleshooting	18

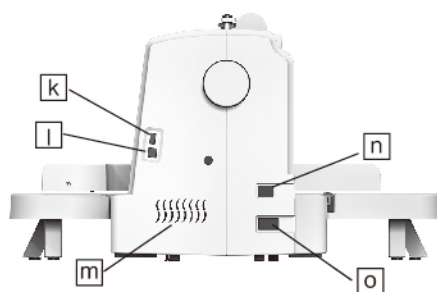
1. Function introduction

● Front view



- a. LCD screen
- b. Handwheel
- c. Bobbin winder
- d. Winding pillar
- e. Hoop seat
- f. Start/Stop key
- g. Cutting key
- h. Fast threading
- i. Embroidery presser foot
- j. Extension platform
- k. USB interface
- l. Debug interface
(please do not use)
- m. Vents
- n. Power switch
- o. Power socket

● Side view



Note: To lift the machine, hold the machine handle in one hand and the machine in the other.

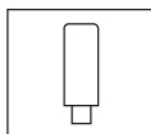


Extension platform

Open the four legs under the extension platform, and put extension platform on the machine.

Note: Adjust the height of the extension platform by turning the adjusting screw under the four legs to match the height of the machine desktop.

Accessories



USB disk



Wrench



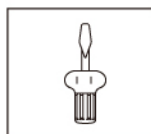
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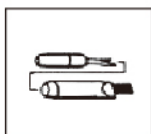
Tweezers



Stylus



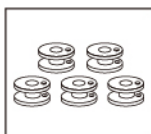
Screw driver



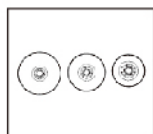
Knife/brush



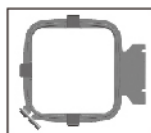
Scissors



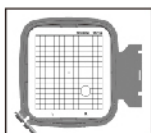
Bobbin



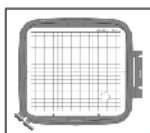
Thread cover
big, medium and small



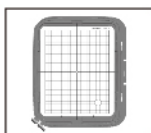
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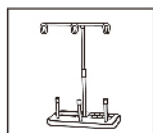
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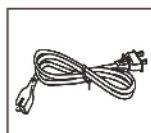
200x200mm



200x280mm



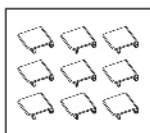
Thread stand



Power cord



Pin



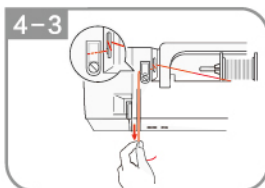
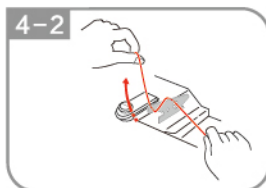
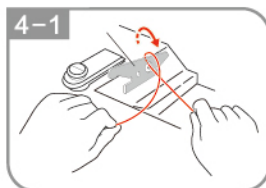
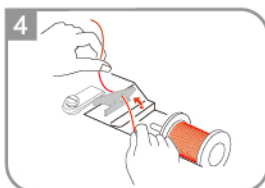
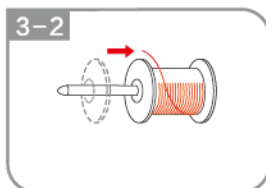
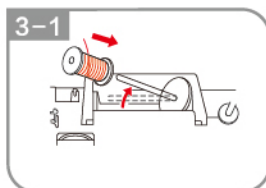
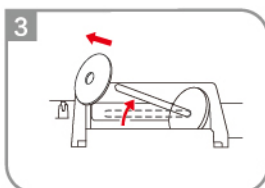
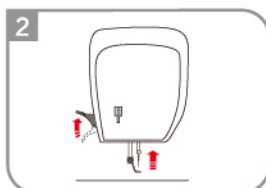
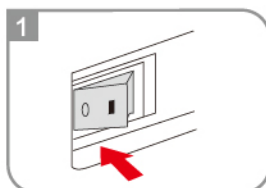
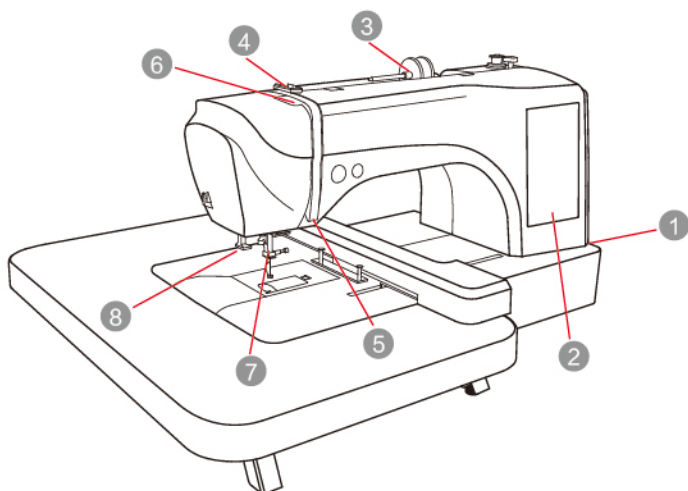
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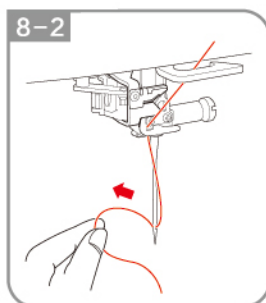
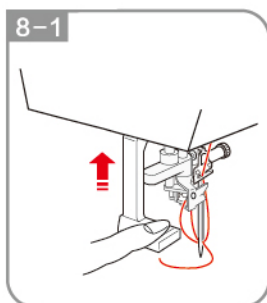
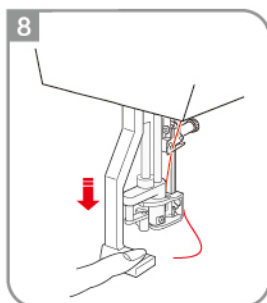
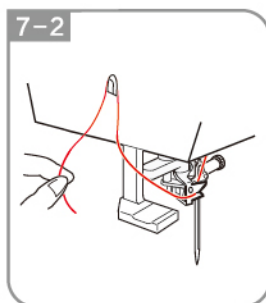
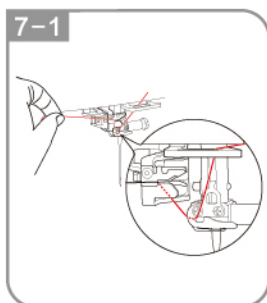
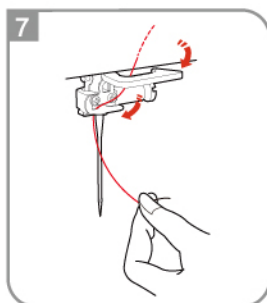
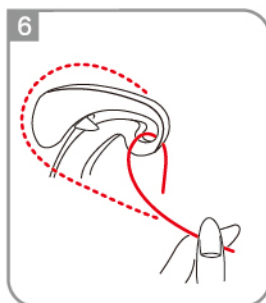
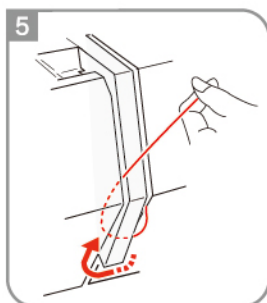


Operation guide

2. Threading the needle

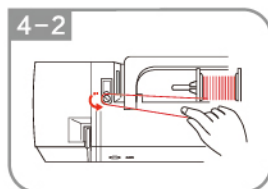
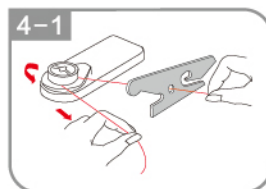
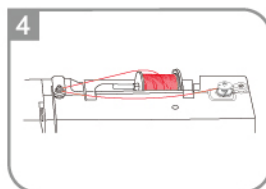
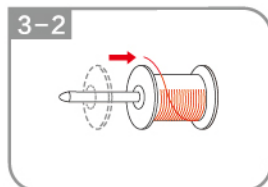
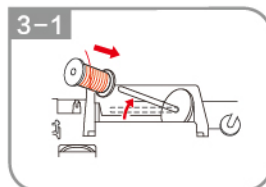
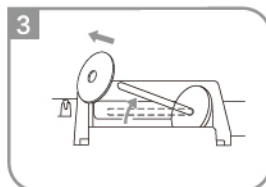
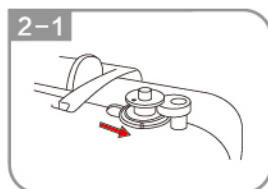
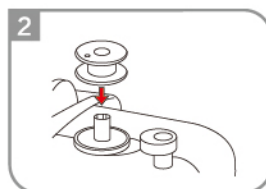
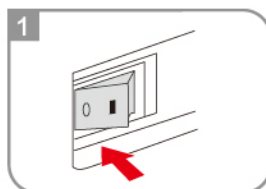
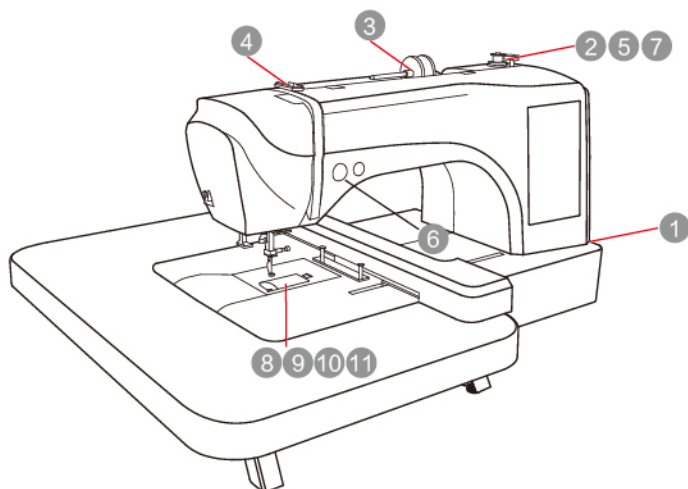
The user must remove the hoop from the machine before turning it on.

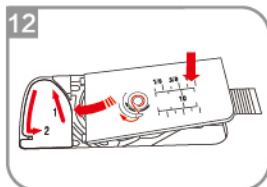
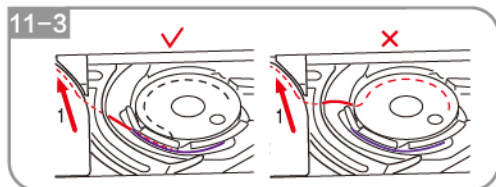
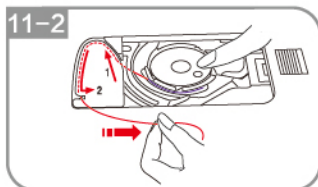
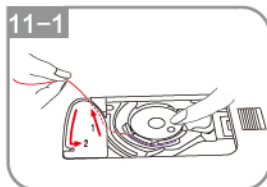
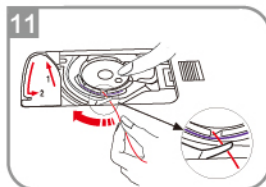
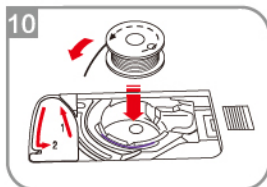
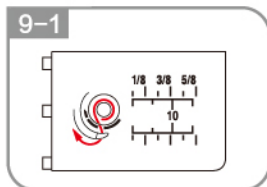
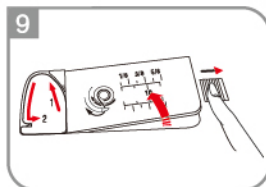
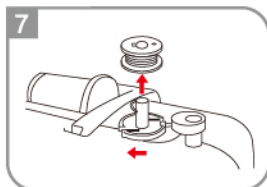
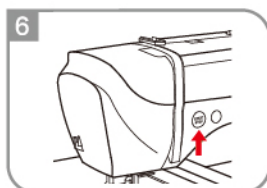
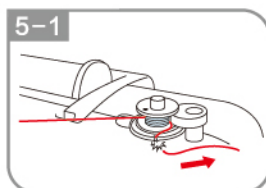
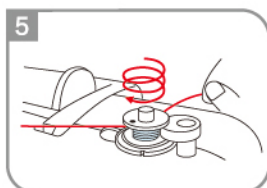




3. Bobbin winding and installation

The user must remove the hoop from the machine before turning it on.

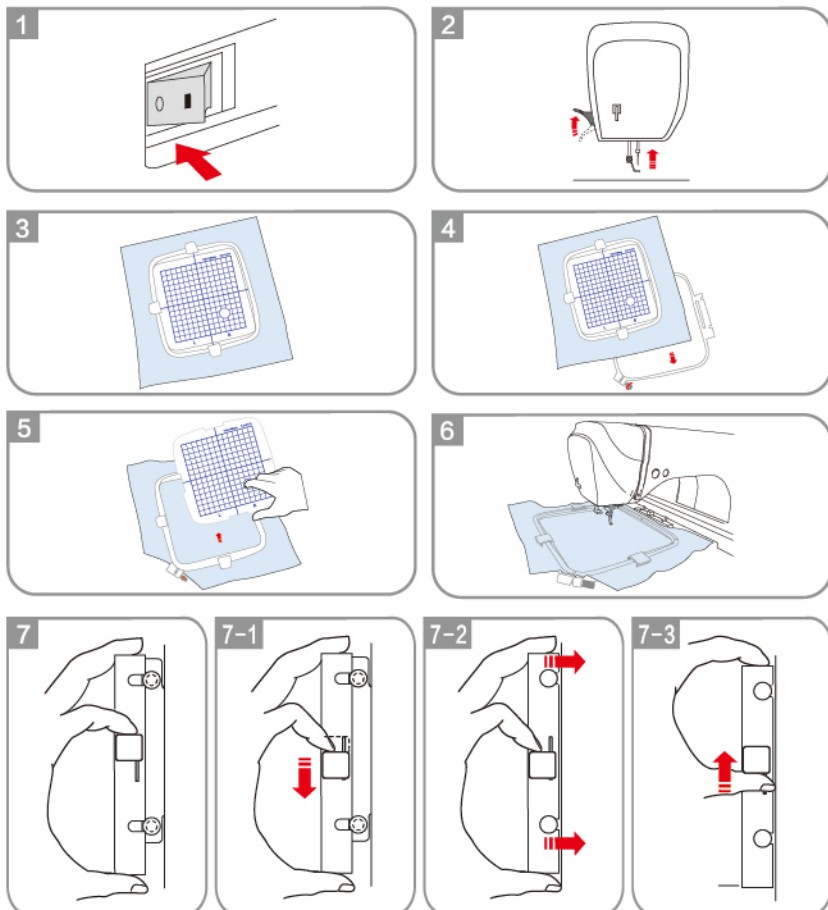




4. Embroidery

- *The user must remove the hoop from the machine before turning it on.
- *The selected hoop size on the machine must be the same as that actually installed.
- *The user must use the factory special presser foot for embroidery.
- *When embroidering, users should choose and use appropriate embroidery thread according to different fabrics and embroidery patterns. The embroidery effect of embroidery thread of different specifications and models is also different. Users are recommended to use qualified embroidery thread.

1 Embroidery preparation



2 Embroidery function interface

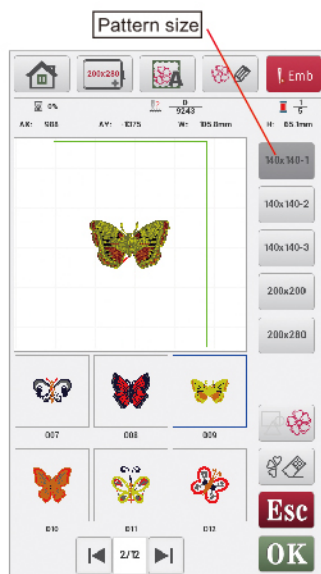
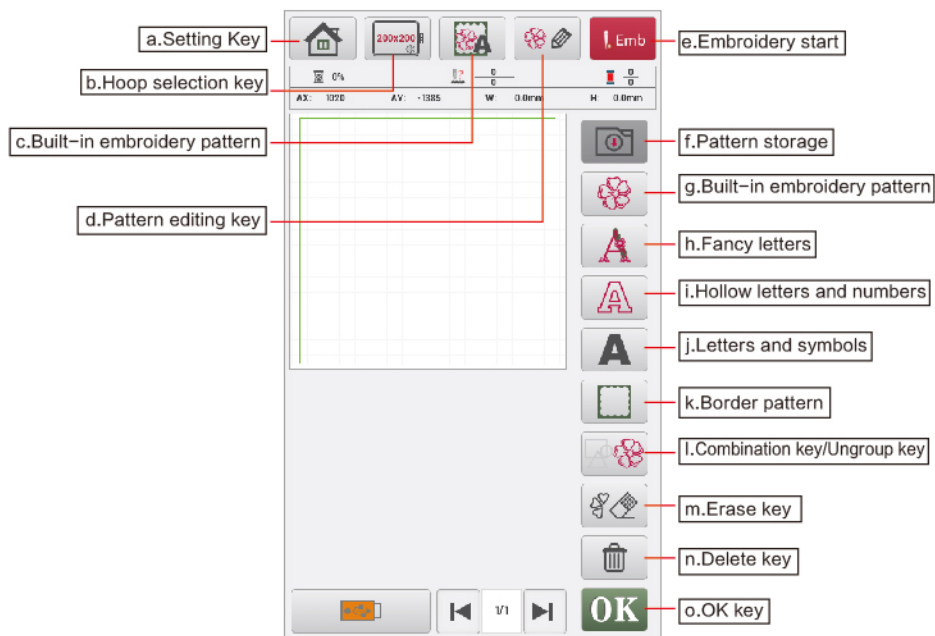


Figure 1

(1) Turn on the power to enter the main interface of embroidery (Operate as the machine guides)

(2) Click g. built-in embroidery pattern to enter Figure 1 interface

(3) Click d. pattern editing key or OK key to enter Figure 2 interface. Can also click e. embroidery confirmation key to start embroidery directly

(4) The user can translate, rotate, mirror, zoom and simulate editing selected pattern as needed. Then click b. to select the hoop with appropriate size as shown in Figure a.b.c



Figure a



Figure b



Figure c

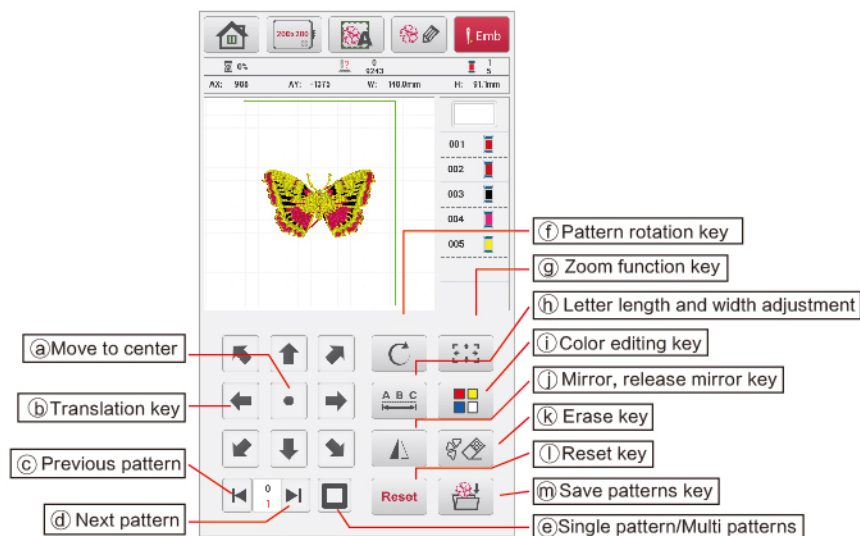


Figure 2

- (a) Click a indicating move to center key to make pattern return to center.
- (b) Translation key is to move patterns up, down, left, right, top left, bottom left, top right and bottom right.
- (c) Previous pattern is to edit different patterns by clicking and selecting them.
- (d) Next pattern is to edit different patterns by clicking and selecting them.
- (e) Single pattern/Multi patterns;
- (f) Rotate patterns.
- (g) Zoom function includes zoom out or zoom in three different directions
- (h) Letter length and width adjustment;
- (i) Color editing key is to simulate the color of editing pattern.
- (j) Mirror/Remove mirror.
- (k) Erase key;
- (l) Reset key;
- (m) Save patterns key is to save them after editing.

(5) When all editing process is finished, click e. embroidery confirmation key to enter Figure 3 interface. Then click embroidery start to embroider.

***When the machine embroiders patterns of various colors, it will automatically stop after finishing embroidery of one color and wait for thread change**

(6) After finishing embroidery, lift the presser foot and take out the hoop to finish the embroidery operation

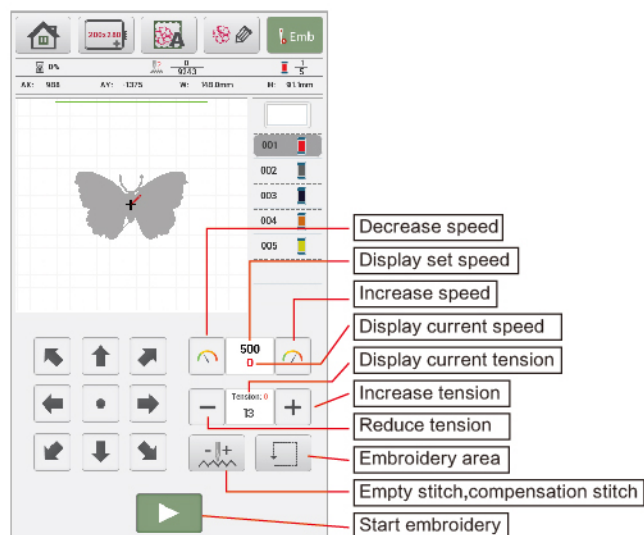


Figure 3

3 Simulating color matching

(1) Click color editing key to enter Figure 4 interface

(2) Click background color key to select the color, and confirm by pressing OK key. Click embroidery thread 1 or 2/3/4, and select the changed color, and confirm by pressing OK key

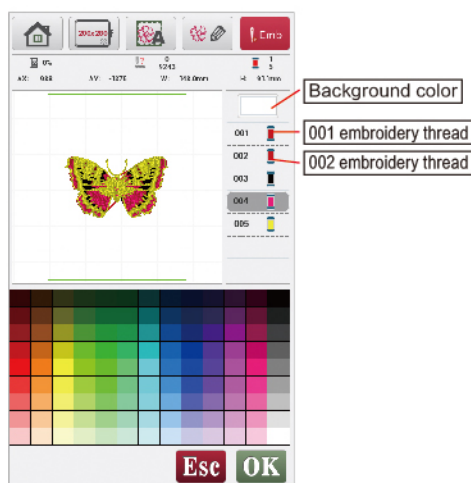


Figure 4

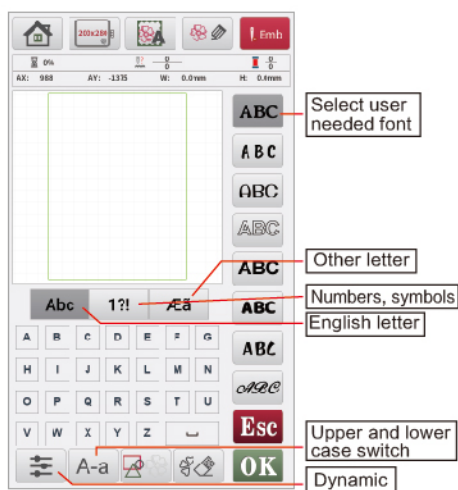


Figure 5

4 Letter editing

(1) Click grey “A”, numbers, symbols key to enter the font selection in Figure 5 interface

(2) Click one of the eight fonts to insert letters, numbers and symbols. Press the combination key to continuously arrange and ungroup, displaying individual letters, numbers, and symbols

(3) Click OK key or pattern editing key to enter Figure 6 interface for editing. Select matched hoop size, and press embroidery confirmation key for embroidery. If unnecessary to edit patterns, just press the embroidery confirmation key for embroidery

(4) In Figure 7 interface, with multi patterns, all patterns are edited as a whole. In Figure 8 interface, can edit single pattern, previous one or next one by clicking

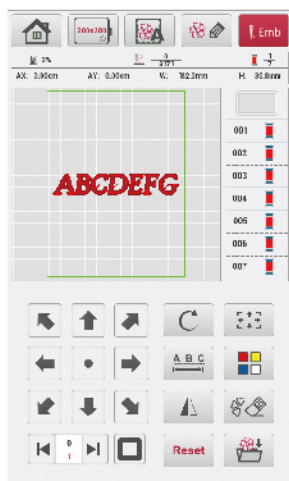
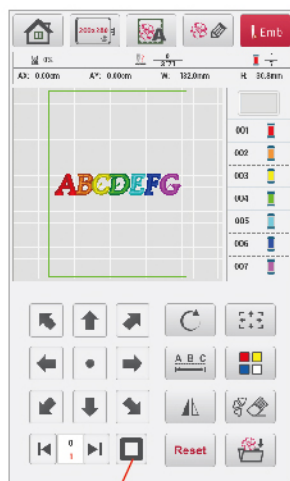
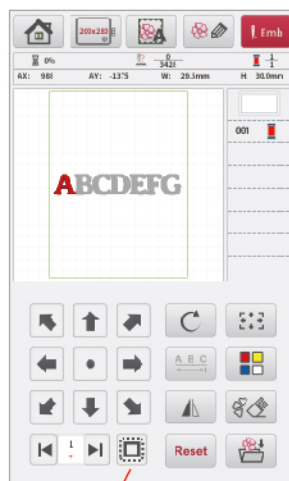


Figure 6



Multi patterns Figure 7



Single pattern Figure 8

5. USB input

*The machine supports the input of customs patterns in DST or DSB format.

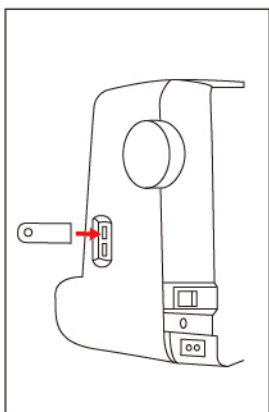


Figure 9

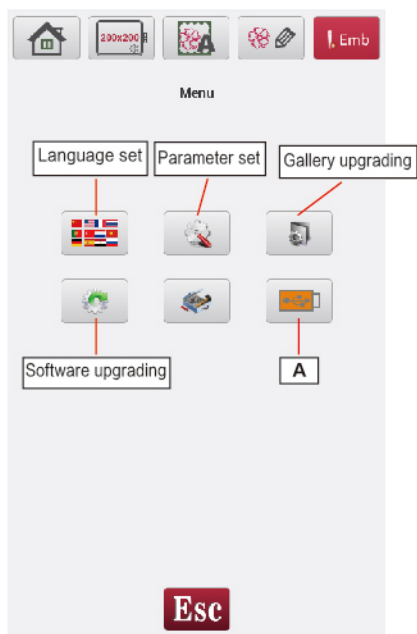


Figure 10

- (1) Import the patterns in format supported by this machine into USB disk. Then insert the USB disk into the USB interface of the machine in Figure 9
- (2) After turning on the machine, the machine will enter Figure 10 interface. Click A to enter Figure 11 interface. Then select one or multi patterns, click B for importing successfully, click C
- (3) In Figure 12 interface, the imported patterns are saved in D. Then select patterns for editing and embroidery
- (4) In Figure 13 interface, click E to enter Figure 14 interface. Then select patterns for editing and embroidery

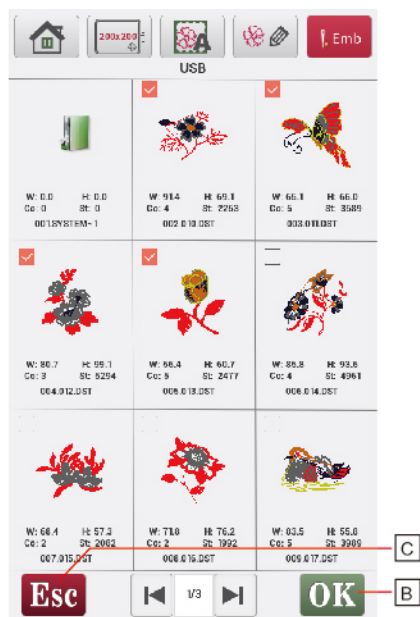


Figure 11

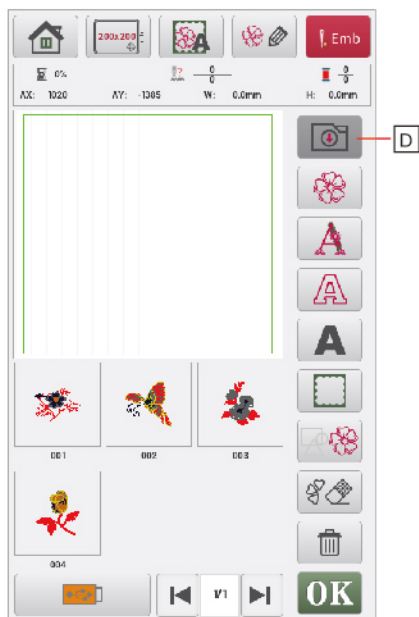


Figure 12

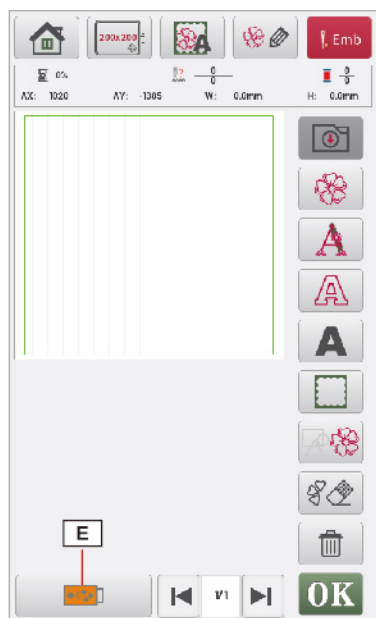


Figure 13

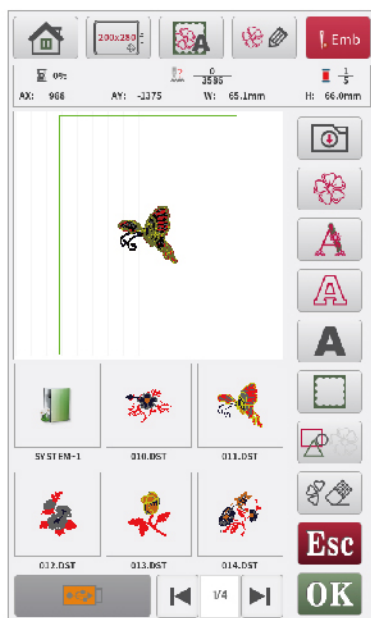


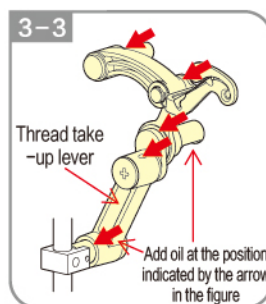
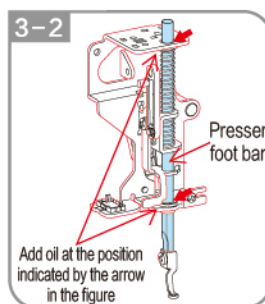
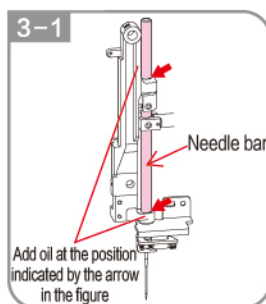
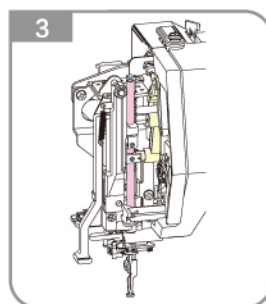
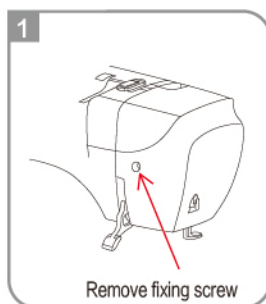
Figure 14

6. Machine adding oil

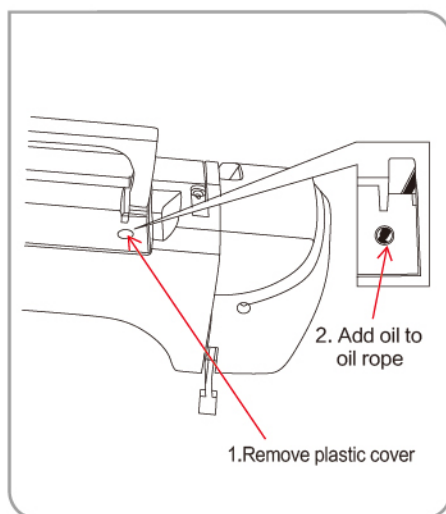
*Turn off the power and take down the power cord. Wait for the motor cool for adding oil. Don't put oil to the position not introduced here. Do not remove any other areas not introduced in this section.

*If you use the machine every day, add oil at least once a month. Use high quality sewing oil. One or two drops every position are enough. If the machine is not used for a long time, it needs to be added some oil before reuse.

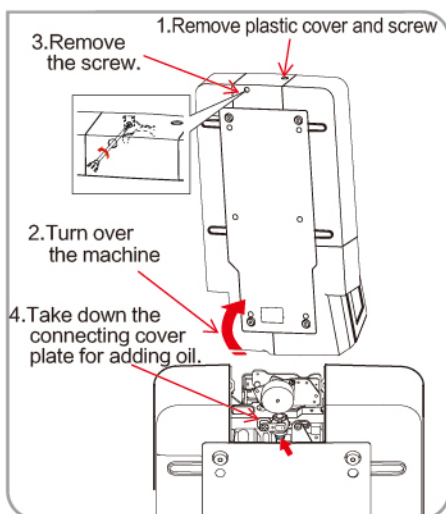
1.Add oil to needle bar, presser foot bar and thread take-up lever



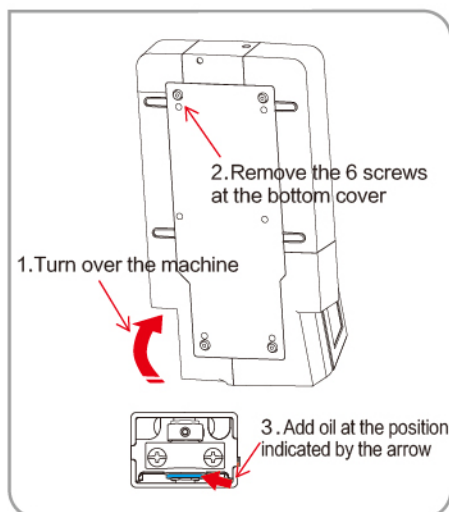
2.Add oil to the oil core



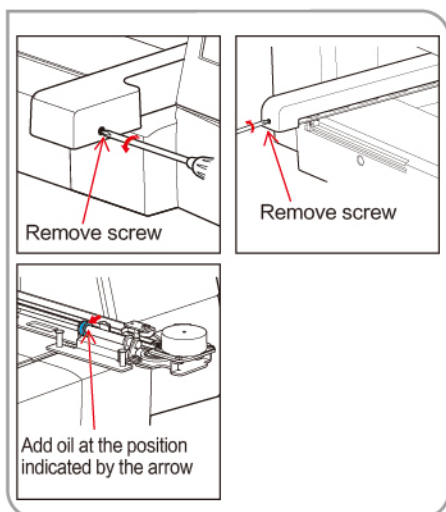
3.(Front)Lower shaft seat adding oil



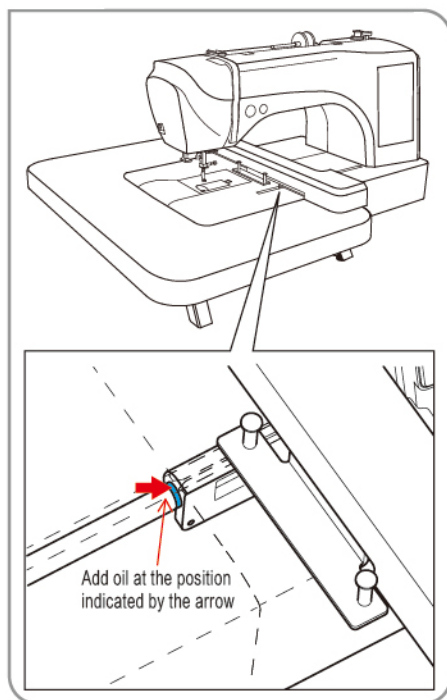
4.(Rear)Lower shaft seat adding oil



5.Y shaft adding oil



6.X shaft adding oil



7. Troubleshooting

※: During operation, if the machine fails and cannot be solved by the user, please contact the dealer or product after-sales department in time. Do not disassemble it without authorization.

No.	Fault phenomenon	Cause	Treatment method
1	Thread breakage	The needle thread is not passed through correctly	Thread the needle correctly
		The needle thread tension is too large	Adjust the tension of the needle thread
		The thread is knotted	Remove the knotted part or replace the thread
		Improper matching of the needle and thread	Use appropriate needle and thread
		Internal rotary shuttle is scratched and thread stuck	Replace it or consult the dealer
		Incorrect needle installation	Install the needle correctly
2	Stranded thread	The needle thread is not passed through correctly	Thread the needle correctly
		The needle thread tension is too small	Adjust the needle thread tension
3	Skip stitch	Needle model is not matching	Use the appropriate needle
		Needle bending	Replace the needle
		Incorrect needle installation	Install the needle correctly
		Improper matching of the needle and thread	Use appropriate needle and thread
		The needle thread tension is too large	Adjust the tension of the needle thread
4	Incorrect embroidery, dislocation and aliasing	Hoop is not clamping the cloth	Clamp the cloth correctly
		There is no lining paper under the cloth	Add lining paper when embroidery
		Hoop is not fixed firmly	Refer to page 7 and reinstall the hoop
		When embroidering, the cloth is pulled back	Reclamp the cloth
		Hoop hits other objects near the machine	Keep no obstacles around the machine
		Thread end wraps the presser foot	In the process of embroidery, pay attention to cutting off the excess thread end in time